



天辰股份
TIANCHEN MACHINE

TSD1250/4

三维数控钻床 3D CNC Drilling Machine

[设备描述]

■ 本机床主要用于对H型钢、槽钢、方管和矩形管等型钢进行钻孔加工,主要应用于钢结构建筑、桥梁、电站、海洋石油平台、塔架钢的腹板进行钻孔加工。上单元能装夹2种不同规格H型钢,当规格改变时只需更换夹具。

技术参数 Technical Parameter

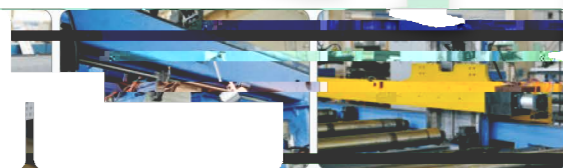
	TSD125C/4		
H型钢工件宽度范围	Artifacts main width	200-1200mm	This machine is mainly used for drilling holes on H-beam, channel beam, square steel pipe and rectangular steel pipes. It mainly serves for Steel structure building, bridge structure, power station, offshore oil well drilling platform, tower mast and other structure steel manufacture industry. The machine totally has 4 drilling spindles: there is one spindle on the left side and one spindle on the right side respectively, which serves for drilling holes of the web. The upper side can accommodate 2 drilling flanges; there are 2 drilling spindles on the upper side which serves for drilling holes of the web. The un side can accommodate 2 drilling
H型钢工件高度范围	Artifacts max height	150-600mm	
工件最小长度	Artifacts min length	2000mm	
工件最大长度	Artifacts max length	12000mm	
钻孔主轴数量	Drilling spindle number	4	
每个主轴转速范围	Each spindle RPM range	180~560r/min	
功率	Drilling motor power	约5.5KW	
钻孔直径范围	Drilling diameter range		
伺服主轴数量	Servo spindle number		
X伺服轴最大速度	X axis max speed		

[Machine Description]



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change time, remarkably enhance the production efficiency and processing accuracy. This machine is our patent product, only production for customers.